![Safco logo]

ASSEMBLY INSTRUCTIONS

Sort and count your parts!

For questions or concerns, please call
Safco Consumer Hot Line 1-800-664-0042
available Monday-Friday 8:00 AM to 4:30 PM (Central Time)
(English-speaking operators)

| LETTER CODE	DESCRIPTION	QTY.	PART NO.
A	Cabinet Body	1	1901-01
B	Bottom Panel	1	1901-02
C	Caster without Brake	2	1901-25
D	Caster with Brake	2	1901-24
E	Top Panel	1	1901-03
F	Printer Shelf	1	1901-06
G	Keyboard Shelf	1	1901-05
H	Wrist Rest	1	1901-10

PARTS LIST

ASSEMBLED UNIT
MODEL 1901
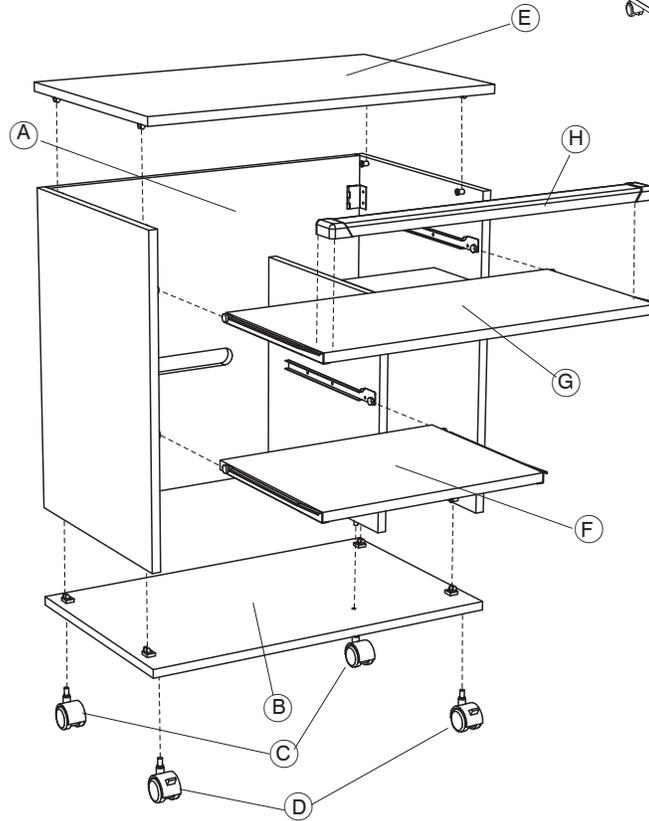
1 Separate the A Cabinet Body from the rest of the parts.
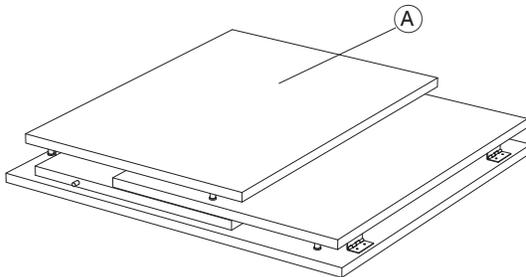
2 Lift the left panel to an upright position (DO NOT FORCE PAST VERTICAL!)

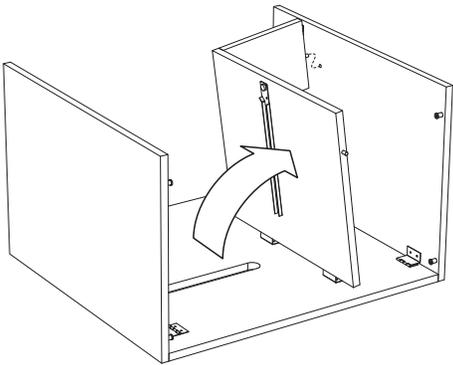**Safco Products Company, New Hope, MN 55428**
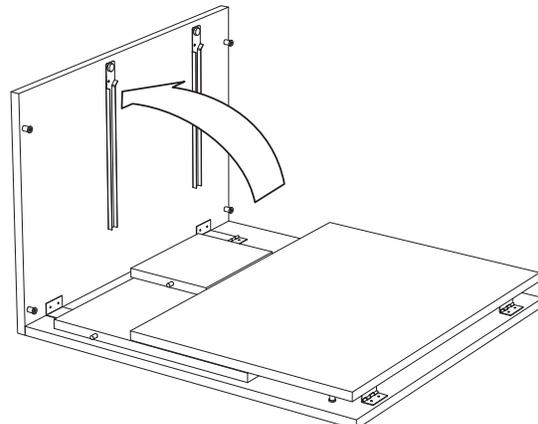
3 Lift the right panel upright (again, do not move it past vertical).
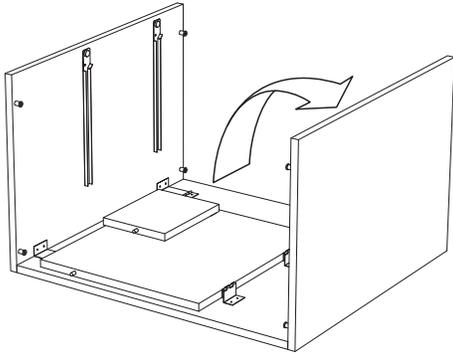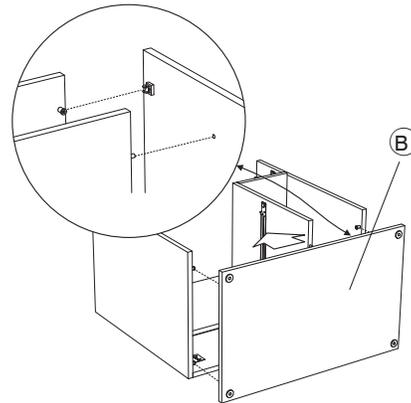
4 Lift the compartment top upright.
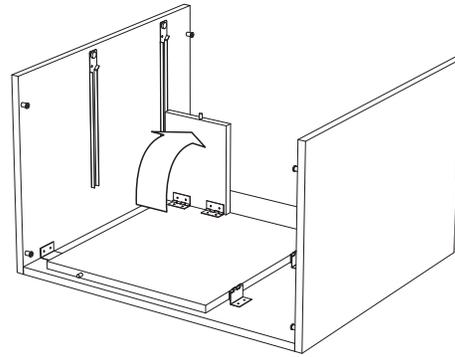
5 Lift the compartment side upright, while keeping the compartment top in position; insert the dowel in the end of the top into the hole in the right side.
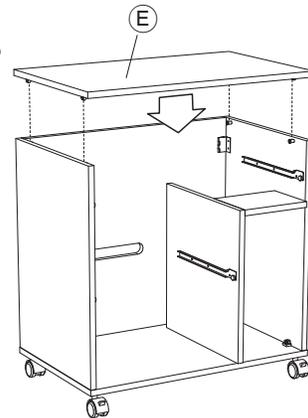
**6** Push the (B) Bottom Panel into place so its clips fully engage the studs on the side panels.

7 Push the two (C) Casters without Brakes into the rear sockets on the underside of the Bottom Panel. Push the two (D) Casters with Brakes into the front sock-
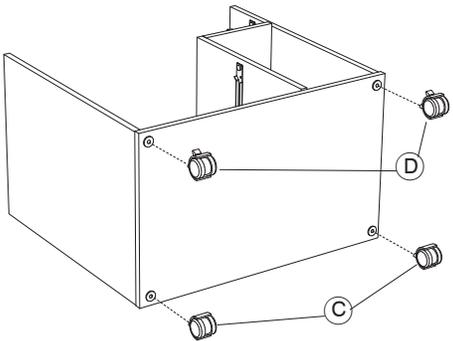
8 Carefully set the unit upright, and position the (E) Top Panel over the unit. Press down until the clips snap over the studs.

9 Install the (F) Printer Shelf: lift the back rollers on the Shelf Rails over the front rollers on the lower set of cabinet rails, tilt the Shelf enough to start the Shelf moving, and lower the shelf to push it all the way into place.
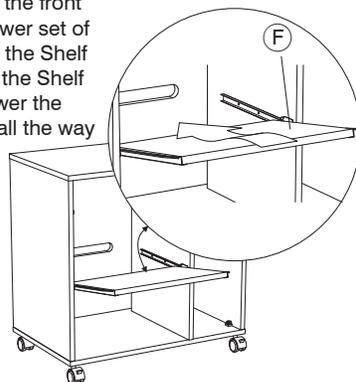
Install the (G) Keyboard Shelf onto the upper rails in the same manner. Remove the paper backing from the (H) Wrist Rest, and carefully position it above the left front edge of the Keyboard Shelf (it cannot be moved once in place). Attach permanently by pressing firmly.

Safco Products Company, New Hope, MN 55428